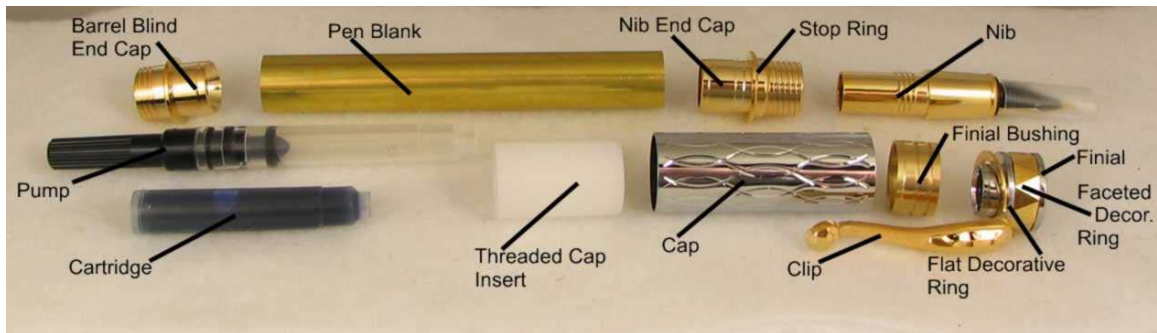


7. Apply the finish of your choice and polish.
8. Remove the blank from the mandrel.

Assemble the Pen



1. **Assemble the Finial/Faceted Decorative Ring/Flat Decorative Ring into an assembly as shown.**
2. **Press the assembly into the Finial Bushing from the smallest end.**
3. **Press the completed assembly into one end of the Cap.**
4. **Press the Threaded Cap Insert into the other end. Be sure the threads are toward the outside of the cap.**
5. **Lay the cap aside.**
6. **Press the Blind End Cap, the one rounded on the end, into one end of your blank.**
7. **Slide the Stop Ring onto the unthreaded end of the Nib End Cap.**
8. **Press the Nib End Cap into the other end of the blank.**
9. **Choose the Pump or the Cartridge and install it on the Nib.**
10. **Screw the Nib into the Nib End Cap.**
11. **Screw the cap on your new pen.**

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