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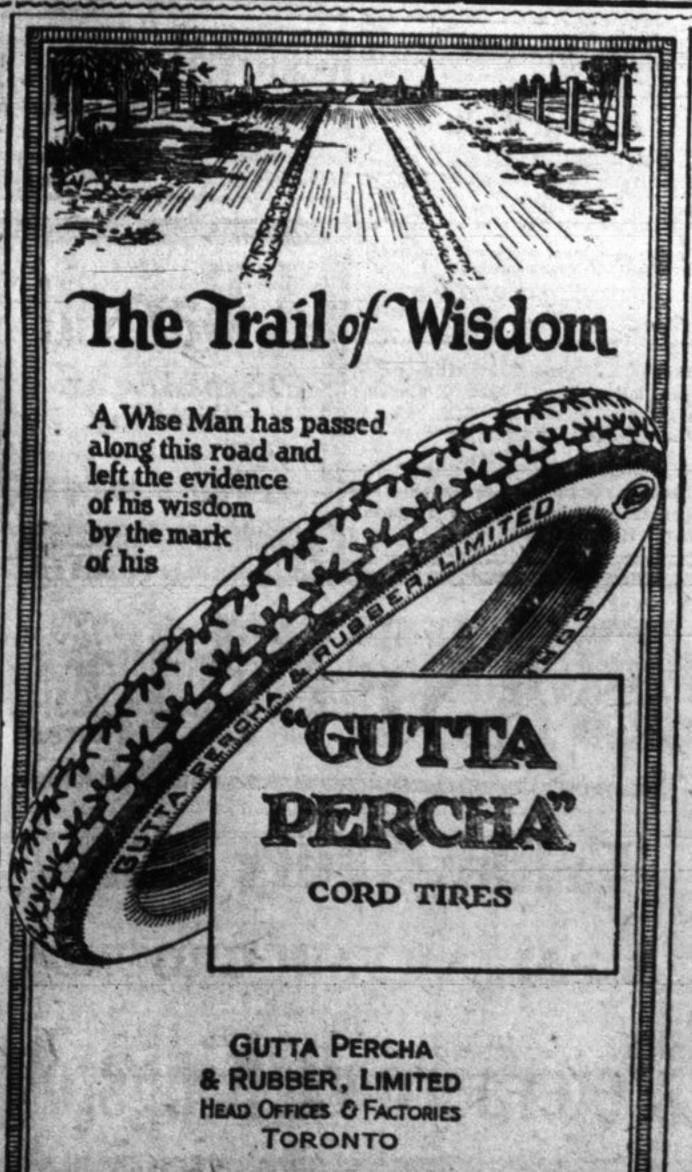
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# ALBERT L. CLOUGH Editor Motor Service Bureau Review of Reviews

Dealing With Exhaust Leaks

Gasoline And Oil Odors Are Attributable To Them.

LEAKAGE OF GASES from the exhaust system is of increased importance now that closed cars are so generally used because the escaping gases find their way into the body space and are annoying on account of their odor, as well as potentially dangerous to health. Leakage may occur at the joints where exhaust manifold branches connect with engine parts, and where the manifold joins the exhaust pipe, if the gaskets are not perfect; around worn exhaust valve-stems; past leaky exhaust-valve caps and even around loose priming cocks and spark plugs. It may also take place through cracks or sand holes in the manifold, exhaust pipe and at its connection with the muffler. Heater connections may be leaky or the connections to carburetor jackets may not be gastight. The escaping exhaust from the carburetor jacket may not be piped clear of the body. To locate exhaust leaks, feed kerosene freely into the carburetor air intake while the engine is running, so as to make the exhaust gases visible and go over the whole system looking for escapes of white smoke. Holding something loosely over the muffier tail-pipe opening and running with retarded spark will exaggerate the leaks and render them more noticable. New gaskets well tightened, the renewal of valve stem guides, the replacement of piping, which may have cracked, and the tightening of unions in carburetor jacket connections will stop such leaks as are discovered. MORE OVER-OILING TROUBLE | If air were passing through a

F. L. G. writes: A lot of oil small hole at great speed or as if leal s past the pistons of my - a shaft were dry. - Everything is engine and last season I had a well lubricated however. Somenew set of piston-rings put in, times this noise is continuous for which my repair man said would hours and again, I will not hear it stop this leakage, but which proved for a week. What do you think effective in part of the cylinders causes it? only. I am now advised to have the cylinders honed out and oversize pistons and new rings installed. with the promise that the engine will be as good as new. This is an expensive job. Do you think that it will pay?

will give you satisfactory results.

NOISE



here are a few suggestions: Some small part of the carburetor or the carburetor exhaust jacketing connections is set into vibration by the impact of the moving gases; Answer: If your cylinder bores there is a loose gasket somewhere are seriously out of true or out of in the exhaust side or possibly on dimensions in any respect, you the intake side, the edge of which might as well have them put into is struck by the moving gases and shape now as later, for you will caused to vibrate; the generator never obtain good results until you brushes squeak, although this do. You better have them meas- sound would vary with engine ured and passed upon by some speed; or there is some small and thorough-going auto mechanic and light object, located on or near take his advice as to the method the engine that takes up a highof refinishing, whether grinding pitched vibration from the motion hening or otherwise. The worst of the engine. trouble with these engines seems

SPARK INTENSIFIERS



ENGINE MAKES WHISTLING R. P. asks: Is there any danger W. H. M. writes: Lately, I have of injuring the Ford magneto, by noticed a whistling noise about using spark intensifiers in connecmy engine, which I cannot locate. tion with the plugs? It sounds as if one were blowing Answer: None whatever. They into a small cartridge shell or as have no effect upon the magneto,

## The Steaming Radiator

Either The Cooling System Is Overloaded Or It Is Not Fully Active.

WHEN RADIATOR WATER BOILS AWAY, under conditions where no material evaporation should occur, it is either because the cooling system is called upon to dispose of more heat than it was designed to handle or that the cooling system is working at reduced effectiveness and, although the work thrown upon it is no more than normal, it fails to take care of it fast enough. The former assumption applies when the engine is prodicing an abnormal amo of heat for reason such as the following: Over retarded spark, causing protracted burning in cylinders and exhaust passages; overrich or overlean mixtures resulting likewise in slow combustion and protracted flame contact with water-cooled metal; obstructed muffler passages, resulting in abnormal retention of hot gases and indequate lubrication, causing excessive frictionally developed heat. Such conditions should be discovered and removed. Under the second assumption are grouped defects which restrict the rate of movement of water through the system, which retard the movement of air through the radiater and which prevent intimacy of contact between water and air and the surfaces upon which they act, among which the following may be mentioned: Weak pump action, obstructed water passages, inadequate fan speed, improperly shaped fan blades, ill advised use of louvre covers, scale in radiator passages and on jacket walls and mud or dust on external radiator surfaces. Violent boiling of water in the radiator does not necessarily mean that an engine is overheated. So long as the jacket spaces remain filled with moving water, the engine is not at all likly to become overheated, even though it is developing an excessive amount of heat, as the moving water will take care of it. Only when circulation becomes interrupted or sluggish does actual overheating of an engine usually occur. In cases of boiling cooling water, if it is found that the engine's fuel economy is much lower than it has previously been or should be there is a presumption that abnormal heat is being developed, but if fuel consumption is normal, ineffective action of the cooling system may reasonably be-

HAS A WEAR CYLINDER



L. B. writes: Until very lately the engine of my car has run per-

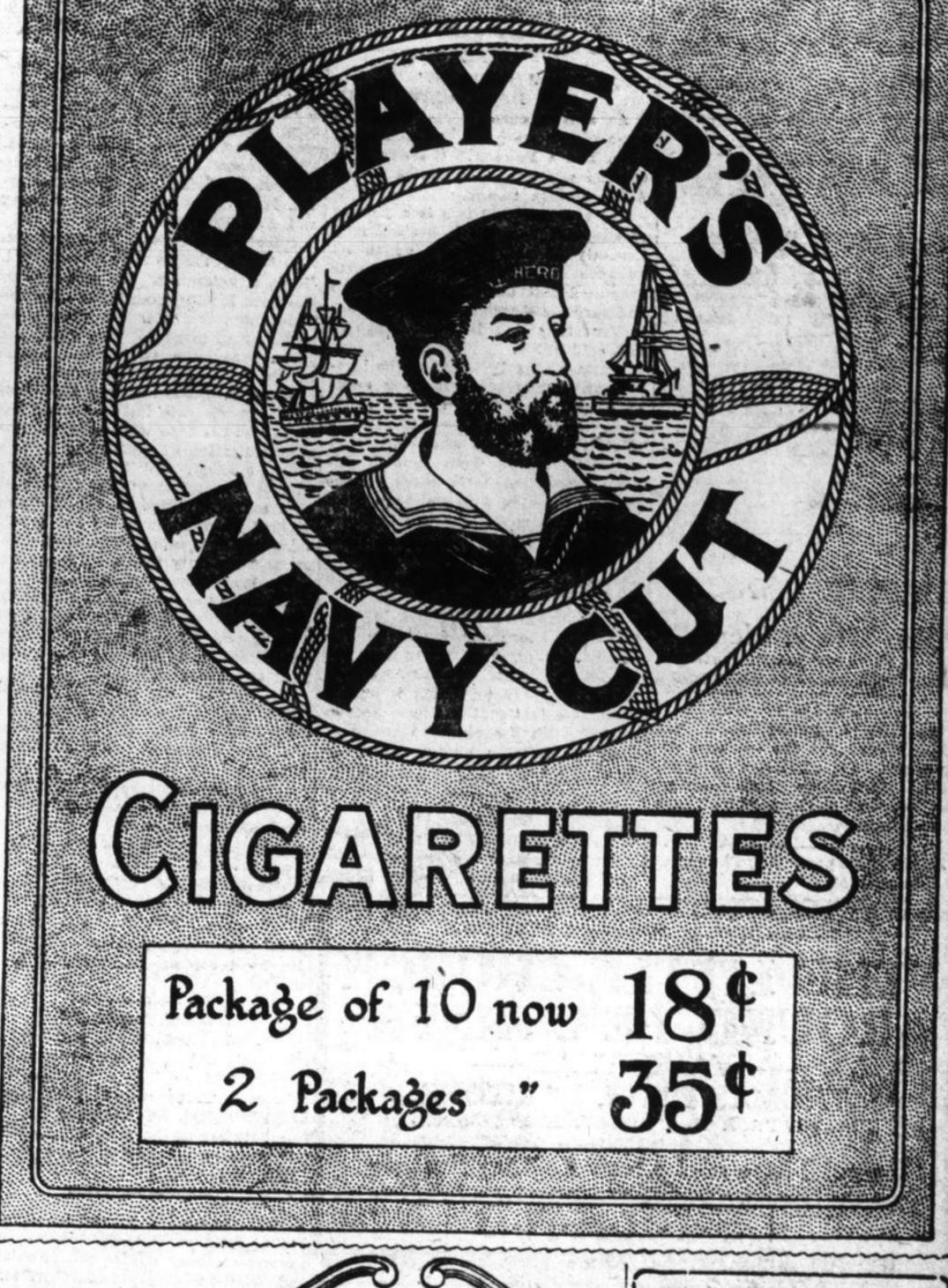
ton with its cylinder bore.

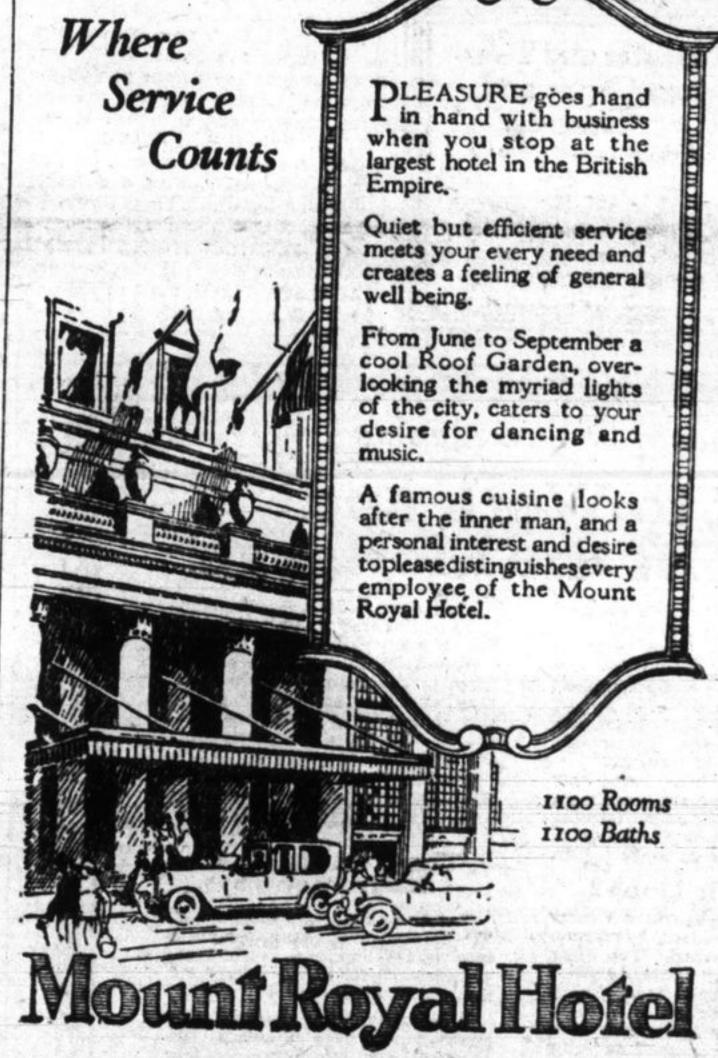
RINSING OUT THE CRANK-



best procedure in washing out the crank-case of my --- engine? Answer: The following method fectly, but just recently it does is as good as any; Remove the not sound right. When picking up speed or pulling slowly on a hill. I notice a kind of jerk in the power and the sound is uneven, although the spark does not seem to fail. What do you think is is an oil specially prepared for Answer: It looks as if you rinsing purposes and obtainable have a "weak cylinder," one which from the large oil refiners. Run leaks gas and thus does not hold its full charge, through its compression stroke so as to realize the full power which the fuel supplied it should afford. If you crank your engine over, by hand, you gine oil. The use of kerosene for the little probably find that one of the little in such an engine as will probably find that one of the flushing. in such an engine as cylinders passed, with very slight yours, is objectionable in that the resistance, through that part of splash basins fill with kerosene, the rotation where the others which remains in them and dilutes offer a springy reaction to the movement of the crank, the gas meanwhile hissing as it escapes. If this proves to be the case, the first remedy is to clean and per-haps grind-in the valves of this very good results. The cleaning leaky cylinder, but if this does not make it tight, it may be necessary to correct the fit of its pis- and should be performed just before the fresh oil is put in.

Questions of general interest to the motorist will be answered by Mr. Clough in this column, space permitting. If an immediate answer is destred, enclose self-addressed, stamped envelope.





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