## THE DAILY

BRITISH WHIG.

YEAR. 73.

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KINGSTON, ONTARIO, SATURDAY, JANUARY 20, 1906.

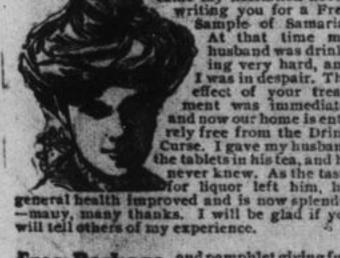
NO 17.



the plum tree has been well shaken leaves on his journeying. during the past decade, for the profits | First into these sandy - solitudes, have attracted an increasing number of men with capital, and the industry which has been driven southward the country. He traverses the whole steadily with the depletion of the pine extent of the newly acquired territory forests now sees itself threatened with notes where are the best trees, and extinction at a period not immeasurably remote. From the pine regions of fixes the location of the still beside the Carolinas, out of Georgia, Mississippi and Alabama, the manufacturers to some centre of habitation. Having of turpentine have been moving into the central portion of Florida, and but in his train mule teams appear. every year the axe of the scorer mazes with mason and carpenters, lumber is his way further and further down the deposited, a siding is laid down and a

Florida. The profits of a turpentinery is the great still, hammered of copare regular and considerable, and per, which will henceforward be conthousands upon thousands of acres are tinuously fed with barrels of the crude, passing yearly into the hands of the manufacturer, who either purchases solve them into rosin and turpentine them outright or, more frequently. It is built over a large furnace and buys the privilege of extracting the surrounded by a circular wall of resinous juices from the pine timber. | brick, a wooden-roof shelters it, and From Jacksonville, on the north-east a flight of stairs leads to a strong

permanently of the drink habit and without his knowledge.



Once in turpentine, always in tur- be seen enormous areas of forest land pentine," the owners say, 'so long as wherein every tree shows at its base there's fruit on the plum tree." But the V-shaped nudity, which the scorer

pushing his path through the palmetto scrub, comes the driprider, spying out those most mature for operations, and some railroad and conveniently near marked out his ground he disappears. village of huts springs up. The focus At present these are palmy days for or central shrine of the new settlement rosin from the pine trees, and will recoast, almost to the Everglades, may platform level with its top, whereon scrape will soon be stored.

The village is a single strat of two the various elements gradually settle roomed shanties of wood with a tall down to their own shares of the brick chimney built from the ground, work, each camp assumes a typical reside, many with their families, dur- platform, which has been raised horiling the period that the camp in zontally with the top of the still, inwhich the convict labor is employed, numerable barrels of the crude matethese buts will be replaced by a wood- rial are being rolled up an inclined en stockade, built from whole trunks ranway. A number are emptied into of trees, with houses for the guards. the retort, the furnace glows, the cop-But after a period varying from three per cap is fastened on, and soon the to seven years the pines will have been drip, drip, of the turpentine issuing

Free Package and pamphlet giving full superintendent is set up, the store and birth, the cooper will continue tap birth, the cooper will continue tap birth, the cooper will continue tap and price sent in plain scaled envelope. Correspondence affectly confidential. Address:

THE SAMARIA REMEDY CO., 15 Jordan
Chambers, Jordan St., Toronto, Cana...a.

Also for sale, by Henry Wade.

Dears, the malodorous glue house, the ping upon the woodwork till his song trees once every two or three weeks through the trees shows where the ber the ground in quantities, the laboration of 10,500 "boxes," the name given to over move in and the turpentinery is the state of the same of the s

scrape in the sun or toam through the

and here the free negro laborers will and traditional aspect. To the strong Florida may be set down at 900 casks, apiece, but, owing to the small girth water to one part of turpentine. The a year, each of which holds lifty-two of the pine timber in the southern espirit speedily disassociates itself from thus amounts to three times the quan-

culated that the 600 stills in the state exhausted, once more the driprider through the worm changes to a steady produce annually nearly 30,000,000 will saddle his borse and set forth flow. Under his roof the barrelmaker, gallons of turpentine and nearly 90, southward, the still will disappear, the hammers away merrily. Something 000,000 gallons of the rosin as it apsiding rust and the palmetto scrub like twenty songs go into each barrel pears in its liquid form. The turpennever knew. As the taste will grow up through the decaying that he makes, driven in to the melo-for liquor left him, his timbers of the cottages.

Will be well be and is now splendid to the decaying that he makes, driven in to the melo-dious tap, tapping of his hammer; barrel and the rosin \$5. About half finbers of the cottages.

dious tap, tapping of his hammer; barrel and the rosin \$5. About half and if by any chance the barrel should of the amount produced is utilized in is very much alive. The house of the be completed before the air of that the United States and the remainder

being commercially of value, run with hundred pigs, dogs and fowls, which into the base of the tree, in order to the waste water. This mixture which has passed afford a recentable for the dip of the camp hunting among the refuse heaps, resimus exadation. Some trees have through the worm join it's receptacle The product of the average camp in as many as three or four. "boxes" contains roughly about six parts of

Your little ones are a constant care in Fall and Winter weather. They will catch cold. Do you know about Shiloh Consumption Cure, the Lung Tonic, and what it has done for so many? It is said turpentine is drawn off as soon as

take. It is guaranteed to cure or your money and as fast as it is filled the fluid is is returned. The price is 25c. per bottle, rum off into barrels of oak wood, 34 conted on the inside with glue. The

CHITTOH turpentine is now ready for the mar-DILL Inrther process of manufacture. By ced stiler knows exactly to what

production thirty-five barrels of pure point to carry his distillation. When la camp has got into working equip-The chipping of these "boxes" is the ment there is rarely any interval befirst thing to be done after the work tween the distillations. So soon as commences in the new camp, They are the spirit has been drawn off the cut some ten inches above the ground rosin and refuse are scraped from the and extend around about one-third of inside of the still, fresh barrels of "scrape" and "dip" are brought from the circumference of the tree. The trees are first "boxed" over an entire sec- the platform, the still is charged, the tion of the country before any pre- cap screwed on and the distillation proceeds once more. Year in and parations are made for the extraction of the turpentine. Two or three weeks | year out, except on Sundays, this after these "boxes" have been made process continues. A typical convict camp is that at the workman goes the round of his Ulmer, two miles from Largo, on the trees and "streaks" them, scoring two west coast of the peninsula, where downward gashes, which extend diag- thirty or forty convicts are employed. onally toward the centre of the All of these wear the regulation "box," cutting into the bark in the stripes, except two trusties, stillier's

OF POSIN AND

TUPPENTINE

dipped out from the "box" with

product of successive "shrinkings." harden into a white gum, which snust

be scraped. As contrasted with this

the "dip." Yet the proportion of tur-

pentine which is thus collected is the

amounting to not more than one-tenth

of about fifteen barrels,

by-products, however, are present in

extremely small quantities and, not

turpentine appears rising to the top

in a smoky coil. The proportion of

turpentine to water being constant,

the first harrel is full. The second

barrel now contains pure turpentine

the line which separates the two con

spirit and 105 of rosin.

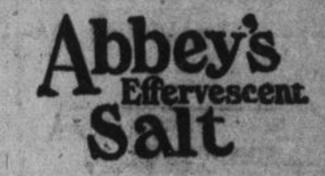
shape of a V. These cuts are made assistant and an old driver. In spite with a sharp instrument, known as a of their servitude, the lot of these "scorer," made in the shape of an ax. | men is by no means unendurable, and with a rounded and much elongated they are far better off in health and blade, which enables the wielder of it surroundings than they would be in a to cut through the bark without in penitentiary. Their diet consists of juring the tree. These "scorers" are wheat and corn bread, beans, vegetmade only in two towns of the Unit- ables and one pound of bacon or a ed States. From the wounds thus pint of syrup daily for each, Tobacco made the turpentine oozes little by is supplied them by the company, and little and trickles downward into the two or three times a month a hog is killed for them. A barber is employed The first crop of turpentine known from among their number at a stipend as the "virgin" crop, is the richest of 83 a month. On Sundays they reever collected and generally flows with | ceive comparative freedom, not only a profusion which enables it to be of the yard within their stockade, but a of the camp itself where, so long as spoon, while subsequent crops, the they do not stray beyond the watch of the armed guards upon the platforms at opposite corners of the stockade, they may roam at will "scrape" the first crop is known as Some have guitars and mandolins, and card games are indulged in. By good behavior they can gain fifty-two smallest possible residuum of the sap days a year off their sentences, Efforts which has issued from the wounds, at communication are made in the case of deserving prisoners. Upon the of all. The remainder has evaporated expiration of his sentence each man receives \$10 and a suit of clothes.

during the absence of the workman. The laws of Florida give excellent leaving in its place a quantity of the protection to these prisoners. Flogwhite, gummy substance known as ging, the only method of controlling "scrape." This is scooped from the the unruly, is permitted to be inflict-"boxes" and deposited in a barrel. ed at the discretion of the captain of When a sufficient quantity of barrels the guards, but is rarely resorted to, of "dip" or "scrape." This collected and then only in the case of a conthey are loaded into a waggon drawn vict who is insubordinate or refuses by mules and carried to the neighbor- to work. At the Ulmer camp it is inhood of the still, whence they are roll- flicted in an informal manner with a ed up the runway tos the platform, broadleather strap, which leaves no where they are emptied into barrels scar, Elsewhere more rigorous means having lock tops, in order to prevent are said to be in use. An excellent evaporation. Afterward, as required provision lies in the appointment of they are emptied for distillation into state inspectors, who appear unanthe still which has usually a capacity nounced at irregular intervals and question each, prisoner in turn, while Here the crude product is speedily the guards are ordered to stand off separated into its three main com-

ponent parts of water, rosin and With such opportunities, attempts at spirit of turpentine. From the retort escape are made occasionelly, but a worm leads through a barrel of they are almost uniformly unsuccessed back through a little gutter and succeeded, for it is easy to clude the drops into the still again, the effect guards while passing from tree to being to prevent the contents from tree. In such cases bloodhounds, boiling over. Passing through the which are bred in the camp, are set worm, the distillate soon begins to on the trail of the fugitive, his photoflow steadily through a tap into a graph and a notice of reward are postlarge, barrel. It contains a large ed in 600 cities of the country, and quantity of water, a smaller quantity his stripes, which are conspicuous, of turpentine, a little wood alcohol, render his prompt recapture almost a and some acetic acid. The two last | certainty.

-VICTOR ROUSSEAU.

Ask yourself if Stomach, Liver and Bowels are in their best condition for the long winter. If not, you know what will put them rightand keep them right. A morning glass of



This remedy should be in every household. listening at the worm, an experien- 25c and 60c a bettle. At druggists everywhere



Samaria Stopped His Drinking A London Lady cures her husband

"How glad I am that I overwill tell others of my experience.

barrels and barrels of turpentine ready for operations. The appearance | ervone is working except some half a | the cup-shaped depression which is cut of the camp is not spectacular, but as

> gallons of turpentine, besides 2,700 states, the average tree receives only the water, as may be seen by taking barrels of rosin. The residual matter one. A "crop" of boxes averages in up a glassful of the liquid, when the tity of the distilled spirit, From these figures it will be cal Dear Mother