#### Rebekah Knitting Group To Meet December 2nd

Routine business was discussed at the regular meeting of the Gold Nugget Rebekah Lodge on Thursday evening, and final plans were completed for the afternoon tea, this (Thursday) after- | night?"

The regular weekly knitting was postponed from Tuesday evening, November 25th, to the following Tuesday, when the members of the knitting group will meet at the home of Mrs. Sears. Toke street

#### BUSY LIZZIE

'Whatcha doin' Sattiday night, Lizz?' 'Gotta date!' "How about next Sattiday night?" 'Gotta date then too."

"Nope, gotta date!" "Well, twiddle my moustache woman, doncha ever take a bath?"-Ex-

"Well, how's about the next Sattiday

Try The Advance Want Advertisements

# FIRE INSURANCE

Enquire about our low rates for Fire Insurance on that new house or improvements.

We also sell Automobile, Plate Glass, Accident,

teen miles from the city, and a spe-In Quebec Province are many plants cial train makes a round trip three where ammunition and shells are bewomen to work on their respective Now the Canadian shell industry is ing produced. The mother of them all shifts.

"CANADA AT WAR"

No. 3-DOMINION'S GROWING SHELL

PRODUCTION

By C. EARL RICE,

formerly of the Springfield Times, Lac Du Bonnet, Man.

The Dominion Arsenal

however, is the Dominion Arsenal.

Army is made.

The Dominion Arsenal is considered Wihen we consider that a certain Situated in the heart of Old Canada the finest plant of its type on the type of anti-aircraft gun now being is a fine old stone building, dating | North American continent. Not only is | made in this country can fire shells at back to the eighteenth century. The it equipped with the very latest in the rate of 160 per minute, we begin walls are five feet thick, and from this machines and tools, but the safety to realize the tremendous number of building, the defenders of New France devices, and working conditions are shells necessary to feed all of the guns took their stand against the enemy, the best possible,

For the past thirty years or more Cartridge cases and bullets are pro- A lot of work goes into the making this same building has been used in duced from the raw material. The of a shell. Exacting work it is, for the defense of Canada, but instead of men attending the great crucibles have every shell has to be perfect. Out of fired, it has become one centre in inch thick to protect their feet from are sent to the proving grounds. The which ammunition for the Canadian the heat. The metal for shell cases is record of one factory, which is typical During the last war, this arsenal employed five to six hundred men and women. Today, it is producing in 24 hours, more ammunition than in a whole month during the last war. More than a score of large buildings comprise the three main plants. One These are the beginning of cartridge these inspectors.

> the cap fitted, and the metal bullets product. touches a metal plate set in the wall to grams. ground himself so that there may be no static generated.

Situated close to this plant is the proving ground. Here it is that guns made in Canada, using shells the size of a half inch and over, are proved. Not only are Canadian-made guns proved here, but guns from the American arsenals as well. The proving ed Kingdom and Canadian Governments. A certain number of shells during the proving of the guns.

Shells are fired from a platform into a sand bank. The shell passes through frames strung with fine copper wire electrically connected with very sensitive instruments, situated at some disinstruments record to the split second, the time when the shell passes through the screens, and as the time is recordmatter to work out the velocity.

East and West. The inspection de- their responsibilities.

remind one of huge wood yards. Hun-dreds of thousands of these shells are produced daily. Tall thin ones to feed the anti-aircraft guns, short stubby fat ones for field guns, ponderous looking shells for the guns of the British Navy. Most of the plants had to swing over from domescic production of one kind or another. In some cases the existing machinery and tools were adaptable to the making of shells. In many cases, however, extensions had to be built and new machine tools installed times a day carrying 1,500 men and before production could commence.

getting into its full stride.

being the shelter from which guns are to wear shoes with wooden soles an every lot of 500 shells produced, four poured into moulds, and when cooled of practically all those producing shells is drawn out until it is just the frac- is that there have been no rejects from tion of an inch in thickness, and near- the proving grounds. Every shell is ly forty feet in length The long checked by Government inspectors for spring-like coil of brass is then fed into inaccuracies of any sort, and this faca punching machine, from which tory has a record for the past year thimble-like cups are punched out. of less than .01 per cent rejected by sliced easily.

cases. They pass through forty oper- | Shell manufacture usually follows ations until the completed cases are what is called straight line production. In other words, the rough forging After the cartridge cases are com- starts at one end of the production pleted, they are passed on to another line, and at the other end, after a serplant, where the propellant is put in, ies of processes, emerges a finished

the high explosives are handled, is one used in a 25 pound field gun, weighs for special occasions. of extraordinary quietness, and clean- 29 to 30 pounds mean weight. After liness. There is no hustle or bustle passing through the various operations here. Everybody wears special rubber necessary to turn the forging into a shoes, and when walking about the finished shell case, the weight has been building, every now and again, one reduced to 20 pounds, 10 ounces,

#### Five Births Registered at Town Hall Last Week

Born-on November 14th, 1941, to Mr and Mrs. Robert Thomas Baillie, of Timmins, at St. Mary's Hospital-a son Born-on November 7th, 1941, to Mr ground is operated jointly by the Unit- and Mrs. Samuel Poirier of 26 Messines avenue, at St. Mary's Hospital-a son Born-on October 18th, 1941, to Mr. from each batch made are also tested and Mrs. John Martin of 252 Spruce street south—a daughter.

Born-on October 27th, 1941, to Mr. and Mrs. Roy Markle of 82 Second avenue, Schumacher, at St. Mary's Hospital—a daughter.

Born-on November 16th, 1941, to Mr. tance from the proving grounds. These and Mrs. Lloyd Gloster, of 121/2 Kent avenue-a daughter.

Chatham News-Part of the trouble ed from each frame, it is then an easy in this world is caused from the fact that too many men and women are Shells of all types and sizes are concerned about their rights and opbeing made in Canada in ever increas- portunities without giving the proper ing numbers in factories in both the amount of time to the consideration of

#### CANADA'S ANSWER



Shells by the thousands are streaming out of munitions plants in Canada. The workman shown in this photo is checking Howitzer shells preparatory to shipment

### When Colds Threaten

## drink . . . . HOT MILK

Here's a way to nip colds in the bud before they can get a hold on you. Drink Hot Milk regularly! Hot milk acts as an effective agent in driving the chill from your body, and builds up your resistance, so important in combatting colds. Play safe-Drink plenty of Timmins Dairy milk regularly during the dangerous cold - catching

season.





### Philadelphia Scrapple Available in Canned Form

Now Added to Staple Supply of Canned Goods Ready for the Use of Busy Housewives on Occasion. Will Appeal Especially to Business Women.

The business woman housekeeper is always interested in products which are practically ready-to-use, especially when they are in canned form and can be kept as a reserve on the pantry

When these are the type which can be used as main dishes she finds them particularly useful on a heavy day when she has not time to market Then is when corned beef hash and codfish cakes, which take only a few moments to fry, come in handy.

Now we have Philadelphia scrapple in canned form. Of course, Philadelphians always use this for breakfast, but they will probably allow us to use it at supper time if we like. If you open both ends of the can, the scrapple itself will come out in a mold which can be

You have probably tried some of th canned stews and the ready-to-use spaghetti products which have been on the market for some time. Perhaps you have the chicken a la king. Among the new products seen this year are the New Orleans jumo and Jambalaya which clamped into place. This plant where The rough forging of a shell to be are among the products to be reserved the blood and energy of the body is be-

tomatoes and gingerbread mix on the of blood rich in oxygen necessary to housekeeper will have all the material and professional men try to avoid the for a quick meal without even making large meal at noon because they feel one step at the market. Keep your 'sunk' mentally for one or two hours staple supply staple!

#### Tomatoes with Croutons 4 cups canned tomatoes.

Salt, pepper, sugar. 1 medium-sized onion, sliced.

Servings.

3 tablespoons butter. 1 cup croutons.

and cook ten to fifteen minutes over puffs purchased at the nearby bakery. medium heat. Remove cover; if very juicy, boil rapidly about five minutes and top with croutons. Yield: Six

#### Eggnog Sauce

1 cup sifted confectioners' sugar. 2 egg yolks.well beaten.

3 tablespoons brandy or sherry. 1/2 cup heavy cream, whipped. Stir sugar gradually into well-beaten egg yolks. Beat in brandy or sherry. Fold in whipped cream. Serve with hot

puddings. Yield: Six servings. Quick Meal Cream of mushroom soup Philadelphia scrapple Mashed potatoes. Tomatoes with

croutons. Lettuce with French dressing. Gingerbread, eggnog sauce.

#### Coffee Method of Preparation

Prepare tomatoes Prepare lettuce and dressing. Make eggnog sauce. Prepare potatoes. Cook scrapple. Light oven. Prepare gingerbread. Open can of soup and heat. Bake gingerbread. Make coffee. (Released by The Bell Syndicate, Inc.)



That Body Dours

By lomes W. Barton, M.D.

Taking the Large Meal at Noon A middle-aged man found himself gradually becoming overweight. He consulted his physician who, after an examination, informed him that he was normal and could safely take more exercise. However, before putting him on the exercise or reducing his daily intake of food, he was advised to eat his large meal at noon and to eat at the evning dinner hour the amount of food usualy eaten at noon. At the end of one month he had tak-

en off five pounds yet had not reduced his food intake nor taken more exer-

What in the explanation? Why did he lose this weight? He was an inspector in a factory and had three flotravel up and down stairs and the vided the wedding music. length of the factory several times during the afternoon. There was no food Mr. Kauko Heinonen, the bride was left in his system to be stored away as fat because of this exercise.

it was likewise all used up by the or- with white embroidery. Her floordinary working needs of the body.

When he ate the large meal in the evening and sat around reading or roses and white baby mums. playing bridge or other non-physical effort, was stored away as fat. If only two ounces were stored away daily, it can readily be seen that one could gain Following the ceremony, a wedding about four pounds in one month. On luncheon was served at the residence, the other hand, if he used up all the 53 Rea street south, where the bride's food eaten at the large meal at noon mother received the guests, in an enbecause of the exercise taken, there semble of black silk, with matching would be none left to be stored away accessories and a corsage of Talisman as fat. Then, in the evening as he ate roses. Mrs. J. A. Peterson poured cofbut a small amount, there would be ding cake, while Mrs. H. Pekuri and none left to be stored as fat even if he Mrs. L. Punkari served lunch, assisted took no exercise. The body processes by Mrs. A. Maki, Misses Leah and Vera would use up all that was eaten and Heinonen, also, at times, some of the fat already Mr. and Mr. Flink will take up residstored in and on the body.



By EDITH M. BARBER

mental work A large meal means that ing expended in digesting this food and With the aid of potato shreds, canned the brain is not receiving the amount reserve shelf, the business woman carry on clear thinking. Most business afterwards.

I can remember as a matriculation student, the teacher in English telling that he greatly disliked teaching immediately after the lunch period as most of the class, if not half asleep, were unable to think clearly owing to the big Combine tomatoes with salt, pepper lunch eaten. This lunch was often and sugar to taste. Add onion, cover supplemented by one or more cream

I have spoken before of the excellent results obtained by Drs. Haggard and Add butter. Pour into serving dish Greenberg by giving industrial workers five meals a day, using, however, just the same amount of food as in the usual three meals. The workers did fifteen percent more work on the same amount of food.

The point then is that when the overweight individual has some, even if but small, opportunity to 'work off' some of his food intake by walking or other light exercise during the afternoon, the noon meal should be larger than the evening meal.

Another important and unfortunate factor is that many overweights, after eating a large evening meal spend a social evening with friends where the refreshments, for the most part, are bread and butter sandwiches, cakes and candies - all fat formers. Thus a large evening meal to which is added a 'rich' if not late supper means that much fat will be stored away because there is no opportunity for all this food to be burn-

ed or used up by exercise. Overweights should try taking the large meal at noon with no late suppers, for six weeks and see what

#### Eating Your Way to Health Do you know which foods contain

protiens, minerals, starches, or fat? Do you know just what and how much you should eat daily? Send Today for this useful booklet by Dr. Barton entitled "Eating Your Way To Health." It answers the above questions and includes a calorie chart and sample menus. Send your request to The Bell Library, P. O. Box 75, Station O, New York, N. Y., enclosing Ten Cents to cover cost of service and mention the name of this newspaper. Registered in accordance with the

Copyright Act)

#### Gertrude Heinonen Becomes Bride of Mr. Tauno J. Flink

Wedding Ceremony Performed by Bride's Father. Couple to Reside in Toronto.

The home of the Rev. and Mrs. A. I. Heinonen was the scene of a quiet yet charming wedding on Sunday morning at 11 o'clock, when the Rev. A. I. Heinonen united in marriage his daughter, Miss Kerttu (Gertrude) V. K. Heinonen to Mr. Tauno J. Flink, son of ors to cover. Thus the large meal at Mr. John H. Flink and the late Mrs. noon gave him the energy necessary to Flink, of Toronto. Mrs. T. Kallio pro-

Given in marriage by her brother, lovely in a gown of white chiffon, fashioned with long bishop sleeves, fitted waistline falling into a full flared skirt, When he ate his small evening meal and a small Peter Pan collar trimmed length embroidered net veil was caught in a wreath of small white baby mums, and she carried a large bouquet of pink

Miss Ellie Heinonen was her sister's effort, a considerable amount of this attendant, wearing a gown of pale pink large meal, not being used by physical chiffon, fashioned similarly to that worn by the bride, and carrying a bouquet of Talisman roses. Mr. T. K.

ence at 15 Boston avenue, Toronto. Prior to her marriage the bride was This large meal at noon and a small guest-of-honour at numerous shower meal in the evening is not suitable in events, receiving many lovely personal some cases because the individual does and household gifts.

#### Sickness and Life Insurance. National Housing Act Loans SULLIVAN & NEWTON Timmins, Ontario Phone 104

## BANK OF MONTREAL

Established 1817 A presentation, in easily understandable form, of the Bank's

### ANNUAL STATEMENT

31st October, 1941

#### RESOURCES

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The strength of a bank is determined by its history, its policy, its management and the extent of its resources. For 124 years the Bank of Montreal has been in the forefront of Canadian finance.

HUNTLY R. DRUMMOND,

JACKSON DODDS,

Joint General Managers

G. W. SPINNEY,