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O make concrete tile satisfactorily many things must be taken into consideration. In the first place it is very necessary that the manufacturer have experience in the making of concrete tile; besides, it is espential to have good strong machinery, a good quality of sand and gravel, or crushed rock, first-class cement, material and cement thoroughly mixed, and a kiln where the tile may be steam cured.

Only strong, heavy and durable machinery should be used. With respect to material a good aggregate would be one part material, which would pass through a twenty-mesh sieve, and two parts, which would range from the previous size mentioned up to one-quarter inch stone. Only good sharp material should be used - one in which there is clay should be avoided. If this cannot be procured a sand washing machine will have to be added to the equipment of the plant.

Where a great many tile manufacturers make a mistake in the making of concrete tile is in the fact that they use too "lean" a mixture, that is not enough cement to the material. The proper mixture for first-class tile is one part cement to 2 1/2 parts of crushed material, and in no case should the mix be more lean than one to three of a total aggregate, sufficient water being added to the mixture to make a gum consistency. When the tile are completed they should be placed in kilns where they may be steam cured and left there for a period of not less than 48 hours.

The kiln should be about six feet in height and of a width sufficient to allow the required number of trucks on which the tile have been placed to rest during the curing process.

The tile should be placed in the kiln not more than 1 1/2 hours after it has been manufactured and kept there for 48 hours during the steaming process. After it has been cured it might be removed from the kiln and piled in the yard, and should have at least two weeks hardening before being again disturbed. Before the product of any tile plant is offered for sale samples should be tested either at the plant or sent to the Drainage Department at the O. A. C., Guelph, to be tested to see if it is of the proper strength .- W. R. Scott, B.S.A., O. A. College, Guelph.

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Auction Sale Register

WEDNESDAY, JAN. 17-Farm stock, implements, furniture, Hay grain etc., lot 16, con. 3, Vaughan, Sherwood, the property of Lewis Clement, Sale at 12.30 o'clock sharp. Terms 10 months. Prentice & Prentice, Aucts.

WEDNESDAY, JAN. 24-Farm stock, implements etc., lot 51, con. 1, Vaughan, Elgin Mills, the property of Mrs. Wm. Nicol. Sale at I o'clock. Terms 9 months. Prentice & Prentice,

THURSDAY, FEB. 1-Farm stock, implements, lot 16, con. 2, Markham, the property of Albert J. Helmkny. Sale at 12 o'clock. Lunch at 11 a. m. Terms 9 months. Prentice & Practice Aucts.

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