

## CORRIGAN INSTRUMENTATION SERVICES

# EFFECTIVE METAL DETECTION

### X-ray scanning technique expedites food inspection

Locates bone fragments, fish bones, grit, stones, and metal pieces

X-ray scanners used for inspecting baggage at airport security points are being employed to locate chicken bone fragments for removal from boxed meat, for separating stones from almonds, and for removal of food lots suspected of containing broken glass, machinery parts, overwrap, bullet fragments and similar metal and non-metal objects.

The potential scanner allows use of very few X-ray designs. It uses a narrow off-beam rather than a projected broad beam with limited enhancement.

By varying the beam modulus, the scanner can discriminate between the density of the product and the objects to be sorted out. Objects of greater (or lesser) density cause the corresponding image on the TV screen to black, give an audible signal, and, in the new automatic operation mode, separates the offending item.

Selected shipments can be sorted. X-ray machine manufacturers for inspection, or rental machines can be sent to the processor.

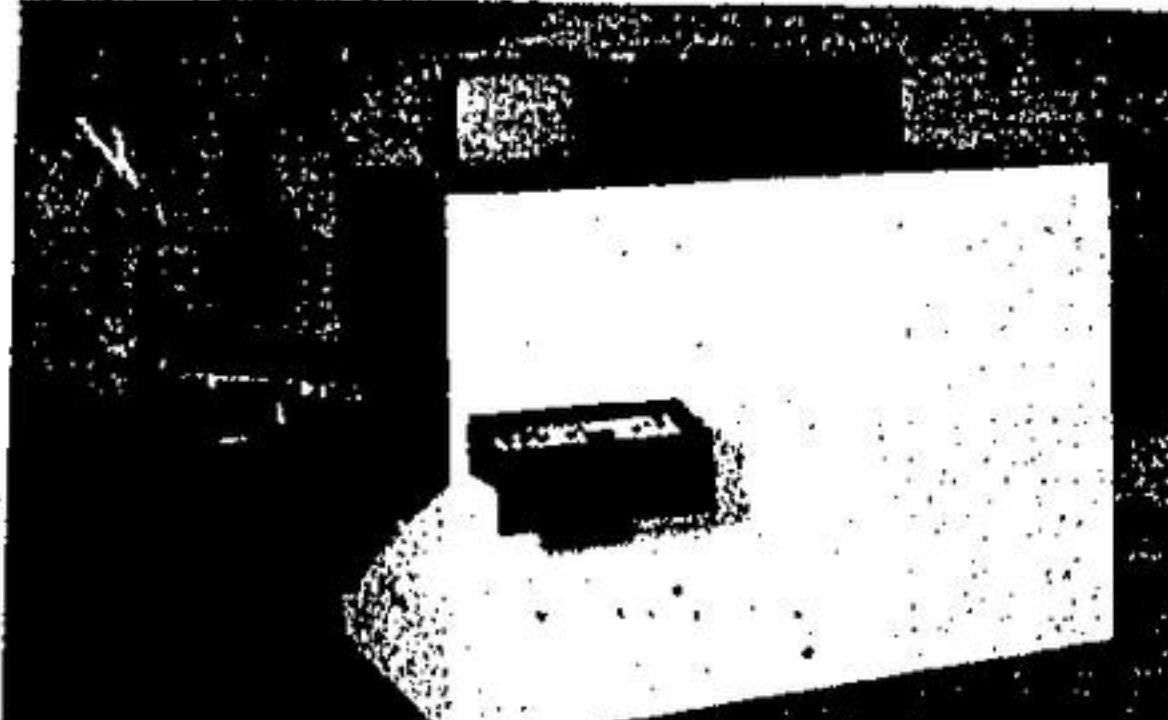
Examples of items that have been inspected include: ball bearing, leaf in a batch of single serve jelly packages; pieces of wire in chewing gum, resulting from a broken screen that was discovered after the lot was completed and wrapped; and bone chips in frozen blocks of imported meat. (Without inspection, the lot would have been assigned to day food at considerable loss.)

Small (1/16") particles of grit have been detected and removed from soup cans and similar containers for locating uncooked beans and bone particles in meat, poultry, and fish. Interest is high in models for removing shell fragments from salami meats, sausages, and others. Removal of grit fragments from pie crust, fruits for yogurt, and similar products is yet to be tested.

The X-ray machine will detect small fruit and vegetables (like mangoes) in onion bags. The U.S. Department of Agriculture is testing two scanners for airport inspection at Hawaii and Puerto Rico. Only those bags having agricultural contraband would be opened.

Prospects for development of a wearable system are good, according to USDA personnel working on the project. X-ray scanning would reduce the time required for inspection, and increase the efficacy of control procedures for the potential threat by, mainly, and other non-damaging species.

**LINESCAN**  
OFFERS  
UNSURPASSED  
IMAGE QUALITY



The Linescan System One X-Ray security screening system is designed to satisfy the critical requirements of airport concourse security as well as the security requirements of large corporate mailrooms, correctional facilities, nuclear power plants and government agencies. The System One may be used to screen handbags, briefcases, lunch pails and similar items. Yet the large 28" (71.12 cm) wide by 19 1/4" (49.53 cm) high tunnel opening is adequate for checking items as large as a standard three suitcases. This unit is equipped with an efficient 80 KVCP X-Ray generator operating at 140 KVCP, a 2:1 electronic zoom, and a high penetration mode. Because Linescan System One utilizes the well known patented silicon diode array sensor developed and pioneered by Scanray, the system is safe for photographic film, even the new high speed films with speed ratings of I.S.O. 1000.

### LINESCAN SYSTEM ONE X-RAYS LOCATIONS

1. House of Commons, Ottawa, Ontario.
2. Ministry of Attorney General Toronto, Ontario
3. Atomic Energy of Canada Kenna
4. Technical Training Institute Cornwall, Ont.
5. Beauvill Ltd., Tuktoyaktuk
6. AIRPORTS — St. John's, Nfld.; Toronto, Ont.; Ottawa, Quebec; Ottawa, Ont.; Gander, Nfld.; Quebec City, Quebec; Saint John, N.B.; Calgary, Alberta; Vancouver, B.C.; Victoria, B.C.; Edmonton, Alberta; Regina, Sask.; Thunder Bay, Ont.; Sept-Îles, Quebec; Andenne, Lorette, Quebec.
7. Polysar Ltd., Sarnia, Ont.
8. Vachon Inc., Quebec

### FS-3 METAL DETECTORS LOCATIONS

(ALL AIRPORTS UNLESS OTHERWISE STATED)

- |                          |  |
|--------------------------|--|
| Drummond Inst. Quebec    | Charlottetown, P.E.I.                    |
| Ancienne Lorette, Quebec | Frobisher Bay, N.W.T.                    |
| Ottawa, Ontario          | Kawailua, Quebec                         |
| Sept-Îles                | Calgary, Alberta                         |
| Baggoville               | Charlo, N.B.                             |
| Sault Ste. Marie         | Gagnon                                   |
| Mount Hope               | Edmonton                                 |
| Timmins                  | Regina                                   |
| Linden                   | Thunder Bay                              |
| Cassidy                  | Saskatoon                                |
| Penticton                | Winnipeg                                 |
| Terrace                  | Dorchester Penitentiary, Dorchester N.B. |
| Castlegar                | Val D'Or, Quebec                         |
| Abbotsford               | Hull, Quebec                             |
| Mant-Joli                | Vancouver, B.C.                          |
| Hauterville              | North Bay, Ont.                          |
| Rouyn                    | Victoria, B.C. Parliament Bldgs.         |
| Schefferville            |  |

### HIGH SENSITIVITY METAL DETECTOR

HEAVY DUTY SYSTEM FOR DEMANDING  
INDUSTRIAL AND CORRECTIONAL  
FACILITIES APPLICATIONS

In many industrial and correctional facilities, the high-sensitivity capabilities of general purpose metal detectors cannot be carried due to difficult environmental conditions (e.g. proximity of strong magnetic fields and heavy electrical equipment). The HS-3 is a high-sensitivity metal detector designed to achieve maximum efficiency in real-world environments. The system is completely shielded in a heavy gauge aluminum structure and is designed to withstand extreme physical abuse.

The only operating controls are the sensitivity selector, preset by the user inside the lockable control console and audible alarm volume control. Minimal operating controls and positive indications of metal content make a high confidence system easily useable by non-technical operators. The vertical and horizontal panels facilitate assembly with minimal effort.

The system consists of a walk-through archway, electronic console with integral LED indicator, all interconnecting cables and ramp walkway.

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