ac that each scraper full will stand out separately and alone, making the read auriace as rough and impassable as pissible. Wherever such earth is brought from the side of the grade it appears to be unwritten law that shall be done by gonging with the scraper so as to leave depressions and puckets, which will hold water. Where a root has been gravelled, but in the spring becomes sulted, with an occasrprises for rapairs, it appears to be the policy of our resimakors to fill up the rule uako with the coareast gravel obtainable on our tener d thing a further necessary to lay rails, logs stumps, oto, i cosaviso on the sides of the receivery, obliging the travel to folduring low the centre or take another road. come taway. the township for their repair as soon we signe of west appear. However ex-Huyer. travagant it may appear at first sight.

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culvert or bridge before an accident was faused thereby, and before the ful drainage with respect to reads, is that all nuts are kept tightened so that caused thereby, and before the ful drainage with respect to reads, is to dispose of water in small quantities before it can gain force and headway. Another common occurrence is to find water ouring from the surface of the product that all nuts are kept tightened so that each member may carry its fair share of the load. The cost of renewing a wooden bridge in which a man has to be sent to put water ouring from the surface of the product the initial cost of the bridge. In this way the ultimate cost of a timber structure becomes very spots. The surface is soft and spongy

to remument that a man be constant-

ly employed to go over such a mileage

plan of employing a foreman and a gutters leading it into the tile under-completely the state of a district or town. The readway on a hill should be well township engineers and surveyors are time to the read of a district or township engineers and surveyors are districted. This will draw the water districted to decide, and certainly the wisdom of councillors, entirely without professional training in such matters, is not to be trusted. Cases have occurred in which a difference of five deliars have influenced a council to account as signs of it appear, if occurred in the deliars have influenced a council to account as signs of it appear, if occurred in which a difference of five deliars have influenced a council to account a tender for a bridge which was mud comes to the surface.

The readway on a hill should be well township engineers and surveyors are qualified to decide, and certainly the wisdom of councillors, entirely without professional training in such matters, is not to be trusted. Cases have occurred in which a difference of five deliars have influenced a council to account a tender for a bridge which was mud comes to the surface.

A tread grader is one of the most necessary implements for a township to present. To depend upon manual laboration for the first grading of foods, and the tepace of others that require resistantly of expensive shaping is a disclose waste of laborand anomy improved road machinery is laborated by altering the location of the reduced by altering the location of the r

district, which owns one. A horse roller of six designt tons is less expensive and some conscious the construction of broken store.

Solidates up Saffic less readily than these grave and without rolling re-Percenti.

A STONE CRUSHER. Wherever good gravel cannot be had, where stone for ornshing is obtainable, can be broken by this means at a price within the range of every well-monutated township, although a very expen-

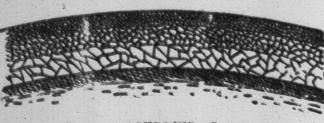
Showing earth shoulders as turned back by the grading machine.

Showing earth shoulders as turned back by the grading machine, and of the most expensive kind. A trocker work when performed by hand. A crusher can be operated by the steam engine used for a threshing machine with case generally be related. A crusher wild prepare from 10 to 15 corts per day.

A rotaty screen attached to the crusher will separate the stone into grant the steam of the crustor will separate the stone into grant of the rotal in size, seedy to be related to the crusher will separate the stone into grant the becomes perpetual. And the crusher will separate the stone into grant the becomes perpetual.

WAGON TIRES.

It would seem as though in every thing the present much had in regard to rocke in Canada and the standard to rocke in Canada



A GOOD ROAD COVERING .- Cross-section. The largest stones in the bottom and the smallest at the surface, free from

a seat or bearing exposed, decay soon commences, and when least expected, collapses under a heavy load. Wherever timber is used in bridges

it should be used in members from four

sand and clay; and thoroughly rolled.

Wherever there is a slight depression they dump a load of gravel large entength to form a mount. Should these may otherwise be necessary. The crown of the road, the work is considered complete, except that it may be thought to the date of the road should be such as to give a fall of one inch to the foot from centre to the edge of the ditch.

HILLS.

Hills are among the difficult portions of the road to construct, and are a constant source of expense for repairs.

The reason of this usually is that the The reason of this usually is, that the drainage is imported. Water is drainage is imperfect. Water is brought long distances in open drains by the readside, and poured over the hills, frequently to flood over the whole surface. It is not uncommon to find the centre of the road over the hill lower than the open drains at its side—if there are drains at all. The natural result is that washouts are constantly of reache as he can attend to devoting its whole time to the work, there can if there are drains at all. The natural result is that washouts are constantly be the most economical plan. It is the same dystem pursued by railways in the are of their roadbed, and railway comporations are noted for their economical methods. A further protection is to cover these built timbers with galvanized iron to protect the sample remedy is to dispose of the water before it reaches the hill, by conveying it through the adjoining fields if necessary. The probability is that the greater amount of water has been carried in deep ditches past water course after watercourse in order to dispose of it over the hill; thereby are after erection; iron bridge at time of erection, and care should be taken avoiding the necessity of constructing avoiding the necessity of constructing to see that they are kept painted and drains through farm land in the natur-

the first the total where they are spots. The surface is soft and spongy and is cut readily by wheels. Such the course pursued by some, indeed the course pursued by some, indeed the course pursued by these and the course pursued by some, indeed the course pursued by some pur way between the gutter and the grave-services it condition, and of greater importance, repeats would be made in time to save the road from unjury with could not be remedied, and in time to save much labor and expense in to save much labor and expense side of the roadway and at regular arises when councils accept the lowest marking possible repairs.

Since nonnegablines have adopted the councils accept the flow of water in these an experienced builder of iron bridges.

by changing the course of a road slightly, municipalities would save a in farming operations. To neglect to use a test grades as as unwise as it would be to return to the old time cratic and flail. If every statepayer took the same personal interest, in the two lets the does in his farm ne municipalities would be without modern was always. A ROAD RULLER.

A ROAD RULLER.

A ROAD RULLER.

The road from the lines laid down in grading and levelling the road survey, and property advice is as much a matter of economy in the original survey, and property advice is as much a matter of economy to the without modern was the change from a beat to a good road or a change from a steep in road improvement. On petition of a good road or a change from a steep in road improvement. On petition of a good road or a change from a steep in road improvement. On petition of a good road or a change from a steep in road improvement. On petition of a good road or a change from a steep in road improvement. On petition of a good road or a change from a steep in road improvement. On petition of a good road or a change from a steep in road improvement. On petition of a good road or a change from a steep in road improvement. On petition of a good road or a change from a steep in road improvement. On petition of a good road or a change from a steep in road improvement. On petition of a good road whenever work in those work the read commission may, with the ass in of the Legislature, which have become baked and hard-and and maintenance, is under the county as a state highway. Except that the grading and bridging is done by the county, the work thereafter, both construction and maintenance, is under the construction and maintenance, is under the construction and road and maintenance, is under the construction and road and maintenance, is under the county as a state highway. Except that the grading and bridging is done by the county of the grading and bridging is done by the county of the grading and bridging is done by the county of the grading and bridging is done by the county of the grading and bridging is done

A most valuable implement in road construction is the road roller. On tall the construction is the road roller. On tall the construction is the road roller. On tall the construction and maintenance, is under the authority of the struction and maintenance, is under the authority of the struction and maintenance of sluices and culverts. In most townships these are built of timber. Timber is perishable and serviceable in every way. A sile of the majority of rural municipalities have for the majority of rural municipalities but in some instances town and screen roller of ten tons is the expensive for the majority of rural municipalities are subjected. Each year a large number of these culverts are renewed at a cost of from \$5 to \$50 each in some townships could rent from a town in the ships could rent from a town in the and some and

READY TO RECEIVE THE GRAVEL .- Cross-section. Showing earth shoulders as turned back by the grading machine

al of the most expensive kind. A brok- | road mileage will be built as state high

stated, with the object of showing the prominence the question of road improvement has attained of recent years, adopted within the past five years. In adopted within the past five years, In adopted within the past five years. In adopted within the past five years, In adopted within the past five years. adopted within the past five years, in all these systems, safeguards are placed to prevent the expenditure exceeding, for any state or any locality, certain reasonable limits, according to requirements and ability to meet the payments. In most of these states the tax is so levied that the towns and cities pay the greater portion of the

IN BRIEF.

Roads that "break up" are bad roads. Make road improvements in such a way that they will be permanent. Whether by statute labor or other means undertake roadwork systema

Appoint a supervisor who will have harge of all the roadwork.

Make road beals five miles in length hoose the best men as pathmasters and keep them in office .

Classify the roads according to the nature and extent of traffic over them. Specify the width of grade, amount of crown. plan of drainage, kind, width and depth of material to be used, and see that these specifications are carried

Purchase gravel by the pit not by the Use clean road material.

Strip the clay and earth from over the gravel pit, before the time of performing statute labor. If screening or crushing is neces-sary, let this be done before the time of statute labor.

Do not scatter money in making triding repairs on temporary structures. Roads, culverts and bridges will al-ways be required, and their construction in the most durable manner, suitable to requirements is most econ-

If statute labor is to be made su essful the work must be systematically planned and some defin te end kept Have the work properly laid out be-

fore the day appointed to commence work. Only call out a sufficient number of men and teams to properly carry out the work in hand and notify them



cept a tender for a bridge which was mud comes to the surface.

manifestly, to a man of experience, worth less than the other by several hundred dollars; and which was indeed, hundred dollars; and which was indeed to bring.

is difficult to understand the action of some councillors shrewd in other matters, in the construction of bridges and other public works proceeding with such apparent disregard for the true interests of those whom they represent. A small sum spent in securing reliable advice is as much a matter of economy in public as in private affairs.

a free outlet. Lay tile underdrains where needed.

Drain thoroughly. Keep the road surface dry. Keep the earth underneath the surface dry.

Use road machinery.

Use graders, stone crushers and road Improved machinery is as necessary

for good and economical work as are self-binders and steam-threshers. Employ one man to take charge of the machinery. He will become ex-perienced and do better and cheaper

ployed to operate the graders. They become accustomed to the work and give better service. Do not cover an old gravel road with sod and earth from the sides of the road. Turn this earth and sod out-ward and raise the centre with new mooth waterproof surface, Do not let stones roll loosely on the

travelling difficult. and spoil the road by holding water. Make repairs as soon as the defect

Improve the drainage of the hills. Make the crown of the readway higher than on level ground.

Change the location of the rend if a steep hill can be avoided.

Do not use wood for culverts. Use concrete, vitrified pipe or stone.

Do not build wooden bridges. Use

and when these defects commence, they gerease with great rapidity. Univerts are considered to fail to proceed time are permitted to fail to proceed the process of the result of the state of the state of the state of the state of the country and one-third by the country and the country of the country and one-third by the country and one-third by the country and the country of the country

ample, in the State of New York it is estimated that the people outside of the towns and cities will pay only 10 per cent of the cost.

The results entirely the case. But where taxation may be increased to a slight extent, it is claimed, and fully substantiated, that the amount of taxation is many times made up by profit desired. movement is on a firm basis, is one which is supported by the best economic principles borne out by the experi-

The possibilities of agriculture in Canada are unsurpassed by those of any country of the world. A comparatively small proportion of our land available for farming purposes, is under cultivation; and such lands as are unafford, to kill time. They have time to burn their money—inst time.

They kill time. Farmers have too much time hanging on their hands. They don't know what to do with it at all. Time is money. Farmers have are not alone in the effort to improve our highways, and that there are others who are encountering the same difficulties which beset us in this effort, and the fact that in the great wealthy time. enable us to receive the greatest advantage from the resources surrounding us, there is every need that the portion of the community engaged in farming shall be provided with the best machinof the community engaged in farming shall be provided with the best machinery of agriculture. This does not con- Islander wearing a new suit of clothes sewing; the self-binders assist in reaping; nor the steam threshers that separate the wheat from the chaff. To obtain sale for his produce at the highest price is equally important, for the farmer, with raising his produce cheaply and of the best quality. The former, however, is a matter which the farmers have too long neglected too have too long neglected, too long left to the good will of others. The real market of the Canadian farmer is not the railway station or country town where he delivers his produce. The price of the article is fixed at the great distributing centres in accordance with the law of supply and demand. The distributing centres in accordance with the law of supply and demand. The amount received by the farmer is the price at the distributing centres, less the cost of transportation. To realize increased profits the farmer must produce more cheaply and transport more cheaply. The first part of the carriage is entirely in the farmer's hands. The first link in the chain of transportation over the country roads is abnormally expensive and inefficient. To remedy this is to assist very materially in improving agricultural conditions, and in a great measure increase the prosperity of the country as a whole. osperity of the country as a whole. missionaries to us. fession which would not be bene-fitted by good roads, for the basis of Canada's wealth is agriculture

to advocate the general use of wide tires on all kinds of wagons used for hauling heavy loads.—Canadian Wheel-

## HIGHWAY DRAINAGE. There is one fault frequently com

mitted in the use of the road machine there is an insufficient escape allowed there is an insufficient escape allowed for water. Those who operate these machines object to being bothered by bars, or so-called "thank you, marms." So these are not being put in their places as they should be.

If there is a short sag to be filled,

it can probably be done from material at the sides by using drag scrapers, then dress up with a road machine, or if the soil is a stiff clay or muck, haul on gravel, rock, shale or sand, if they are available. If not, the embankment should be raised to an extra bankment should be raised to an extra height to give a quick drainage. The worst feature in the working of the roads is that they are made the gutters of the country.

The ditch on the upper side of the

The ditch on the upper side of the road gathers all the water from the fields above the road and carries it to the foot of the hill; the ditch on the lower side gathers all the water coming from the road, and between the two our road system is being washed

tron, stone or concrete.

Build good roads.

THE GOOD ROADS MOVEMENT.

The demand for better roads is one which is far reaching and urgent.

From Nova Scotia to British Columbia

the question is being washed out.

Drainage can and should be provided to get the water outside of the road limits at short intervals. Water is a poor road material. Keep it from getting on the roads where possible.—

Leader, Kenyon, Mich.



DO YOU WANT

Special attention and often reduced rates at good hotels? **WOULD YOU PREFER** 

Improved roads, better streets and more scientific care

of them? DO YOU REQUIRE

Legal protection, should your rights as a cyclist be in-fringed?

**COULD YOU ENJOY** 

The fortnightly receipt of a bright illustrated cycling paper—the very best paper in Canada devoted to any branch of athletics?

**WOULD YOU LIKE** 

To receive courtesies from the best wheelmen in any town you visit—to be a guest at the great Domini and Provincial Meets held every year?

IF 50, Join the Canadian Wheelmen's Association.

BAD ROADS.

Why We Should Have Them-How to Mak

There is an absurd idea gaining ground here and elsewhere that better the present methods of building and maintaining them are out of date. In every age and in every country there has been a class of agitators disgruntled, dissatisfied, endeavoring to overthrow existing conditions. In Russia there are Nihilists, who rebel against the tyranny of the Czar; Spain is at present, disturbed by Cuban patriots; in Canada there are road reformers. present disturbed by Cuban patriots; ing address a most eloque in Canada there are road reformers. behalf of good roads said: The last mentioned are turbulent, ob-noxious and aim at a state of anarchy. Bad roads are in every way desirable. The possibilities of agriculture in They, kill time. Farmers have too the full extent of their ability. To money—just time.

enable us to receive the greatest advan—

We have enjoyed the benefits of bad and prosperous Province of Ontario all

roads so long that if they were con- the roads are not just what they sist merely in the seeders that assist in and a fur overcoat. How they would towns and even cities and preach the perspire! In the meanwhile the horses gospei of better roads to the inhabit-

Still it is evident that we want bad | tical experience, such as

instructions to commence would has be read as soon as the ground has be come sufficiently settled in spring and not to leave this work until the three or four inches in the mud has a great deal of resistance to overcome in three or four inches in the mud has a great deal of resistance to overcome in the most based of resistance offered by the adhesion of mud on the portion of the wheal that is being raised from the whole that is being raised from the whole that is being raised from the whole that is being raised from the will be successful than on a plank.

The question of good roads has occupied a good deal of attention, in the most public as to shed water from the wall as a means of road improve the drains.

The question of good roads has occupied a good deal of attention, in the first inposed the metal.

Crown the road with a "Grand has broad the metal.

Crown the road with a "Grand has been the gravel or broken as to shed water from the wall have been depressed by the statute labor as far as possible in drawing gravel or broken at the gravel or broken and a great deal of resistance to overcome in three or four inches in the mud has a great deal of resistance to overcome in the mud has a great deal of resistance to overcome in the mud has a great deal of resistance to overcome in the mud has a great deal of resistance to overcome in the mud has a great deal of resistance to overcome in the mud has a great deal of resistance to overcome in the mud has a great deal of resistance to offered by the adhesion of mud on the portion of the wheel that is being raised from the will be successful the chances are that he will be successful the province of the mud has a great that he will be successful the will be successful the will be successful the province of the whole that is being raised from the will be successful the will be successful the province of the will be successful the province would prevent the formation of deep the gravel road was previously good. ruts, and would act as rollers on the surface of the roads, making them much smoother, safer and speedier.

Let all unite in an active campaign

the gravel road was previously goo it will be ruined by this treatment.

Use narrow tires. Wide tires have a tendency to keep the surface smoot Narrow tires cut into the road, and the surface smoot the surface smooth the surface smooth the surface smooth the surface of the roads, making them much smoother, safer and speedier.

Let all unite in an active campaign Use narrow tires. Wide tires have a tendency to keep the surface smooth. Narrow tires cut into the road, and are harder for the horses to pull, but the man who has the interests of bad

roads truly at heart must not hesitate Besides the horses have to do the pulling. The driver can sit on top of the load and smoke. What use are good way. roads, anyway? We must have time to No community can cut down its tax-If these few principles are carefully narrow tired waggons.

The condition of the road is the price But he called for his spade,

GOOD ROADS IN OFFEREC.

The second annual meeting of the trict of Bedford was held in Sweetsburg on the 6th of January last. The con vention was largely attended and was most successful. A motion declaring in roads would be advantageous, and that the present methods of building and the present methods of building and carried, and by another motion, the as-

"I frankly confess that I have learnt,

from very brief and hasty investiga-

tion of this subject, that we are not as badly off in comparison with others as I had supposed we were; that we necessary to commission our friend. Mr. Campbell, to go, not alone to the back settlements, but to prosperous villages, perspire.

Bad roads kill horses and help to withstanding the advanced education careful study of the subject, and pracroads. In making them, the first point farmers do not possess. I believe that to observe is that water should be kept almost every farmer will save in the fitted by good roads for the basis of Canada's wealth is agriculture of Canada's wealth is a sum greater than his individual tax as um greater than his individual tax of the very farmer will save in the cost of getting his produce to market of the wagon track but do not provide a fall, or outlets to carry water out of the trenches, otherwise they will be drains. These trenches should hold water and permit it to soak into the roadbed, keeping it to soak into adopted before permanent roadmaking will be a success. The Sun says:

It does not require a profound knowledge of natural philosophy to prove that wide tires on heavy wagons are preferable to narrow ones, though some people who never reason the matter out fogically will contend that a loaded wagon with narrow tires is a loaded wagon with narrow tires in actual practice but practically they may be right, under cereain specific conditions, and usually present in actual practice but practically they are almost in a variably words.

People must act on conditions as they and fall, and easily cut up by the passage of heavy loaded wagons over them. Narrow tires cut in deep and leave the roads in a horrible condition, while wide tires would pack the mud and gravel firm and smooth, thus improving the surface of the roads.

Casual observation will clearly demonstrate that a wheel cutting down three or four inches in the mud has a great deal of resistance of fered by the actual process. The surface of the process of the process increase farmers incomes, increase prepared to turn these trenches, composed of the from these trenches, composed of expenses, increase farmers incomes, increase prepared to surface of the road, so as to secure agood depth of mud. By keeping and civilization, By the law for the control of the state the cost of builting the spring and civilization, By the law for the road, so as to secure agood depth of mud. By keeping and civilization, By the law for the control of the cost of builting the principal thoroughfares is placed one-third, on the State, one-third, on the State, one-third, on the State, one-third, on the State, one-third, on the state the cost of builting the principal thoroughfares is placed one-there will be little danger of aiding deriving the country. In sixty-two years of register and try to improve them. Existing conditions, as they are almost in well and the proportions and all and easily cut up by the passage of heavy loaded wagons over the passage of heavy loaded wagons over the

Than concentrated cussedness.

Quit patching the road all to pieces Build it right Muddy crossroads, man in hurry Slow descent, obituary.

A wide tire maketh a smooth road. but a narrow tire rippeth up the high es by cutting up its highways with

followed out our roads will remain pretty much as they are at present for a number of years.—Municipal World.

A merry old soul was he,

tag that tells the value of the farm. And repaired every road he could see.

|            | PPLICATION FOR MEMBERSHIP IN THE C. W. A.                                                                                                                                                                                                                                                                        |
|------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| To<br>soni | H. B. DONLY, Simcoe, Secretary-Treasurer, C. W. A.  DEAR STR:—Enclosed you will find \$1.00, for membership in the Canadian Wheelnien's Astion, to which I hereby apply for admission. I declare myself to be an amateur within theming of the Definition of the C. W. A. I refer to the undermentioned persons. |
| 1          | Signsture.                                                                                                                                                                                                                                                                                                       |
|            | Address                                                                                                                                                                                                                                                                                                          |
|            | If any                                                                                                                                                                                                                                                                                                           |
| 1          | References                                                                                                                                                                                                                                                                                                       |