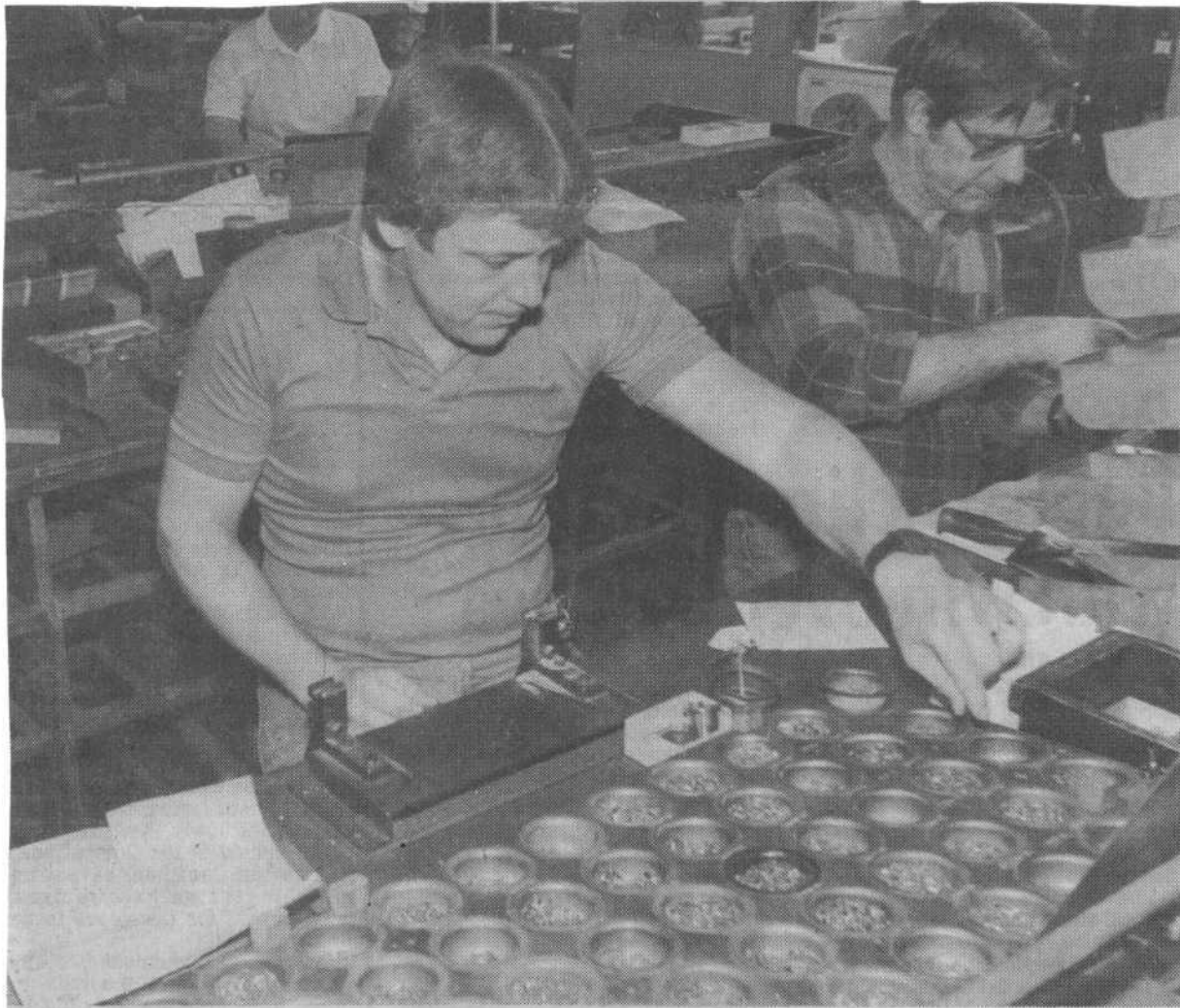


Emhart

Feb 6/88



*Dozens of tiny parts comprise Emhart's Locks. Peter Hogan (left) and Jim Kelly assemble them into the finished product.*



*Doris McMillan assembles heavy-duty latches.*